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DART AEROSPACE LTD		Work Order:	21974
Description: Tube Assembly		Part Number:	D3298-009
04.11.25 04.10.13			
Dwg: D3298 Rev. A1 PAGE 6		Qty:	1
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	JS	04.11.25	1												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-009 Batch: <u>K15773</u>	JB	04.12.01	1												
3	GA	Bend tube as per template D3298-009T1 & Dwg D3298															
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table><tr><td><u>Qty</u></td><td><u>Part Number</u></td><td><u>Description</u></td><td><u>Batch</u></td></tr><tr><td>2</td><td>AN818-6D</td><td>Coupling Nut</td><td>K12888</td></tr><tr><td>2</td><td>MS20819-6D</td><td>Sleeve</td><td>K12888</td></tr></table>	<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>	2	AN818-6D	Coupling Nut	K12888	2	MS20819-6D	Sleeve	K12888	JB	04.12.01	1
<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>														
2	AN818-6D	Coupling Nut	K12888														
2	MS20819-6D	Sleeve	K12888														
5	QC5	Inspect work to Step 4	RF	04.12.01	1												
6	ST	Identify and Stock <i>Identify with Part Batch # using a Permanent Fine Point Marker</i>	JB	04.12.01	1												
7	AC	Cost / part: <u>1.91</u>	SGC	04.12.02	1												
8	DC	Close W/O <u>1.91</u> Inspect Level 21	JS	04.12.03	1												

Rev	Date	Change	Revised By	Approved
A	04.09.08	New issue	KJ/JLM	<i>[Signature]</i>

Permanent Change
[Signature] 04.12.01

RELEASED
[Signature] 04.09.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

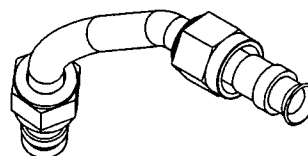
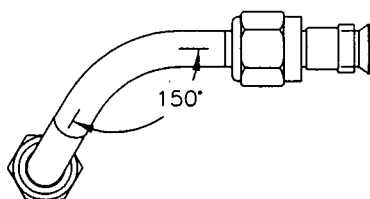
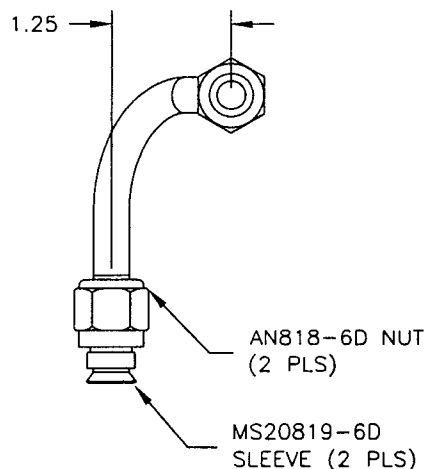
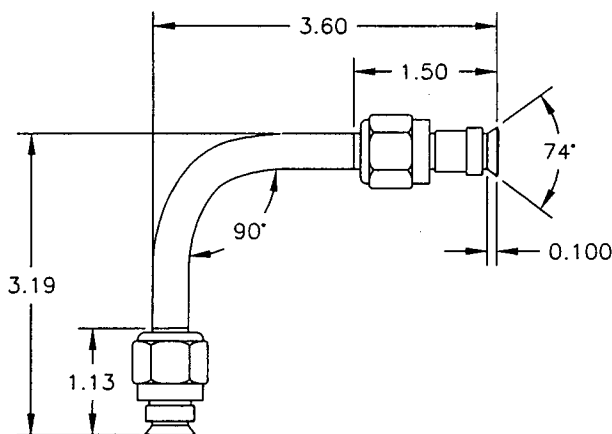
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

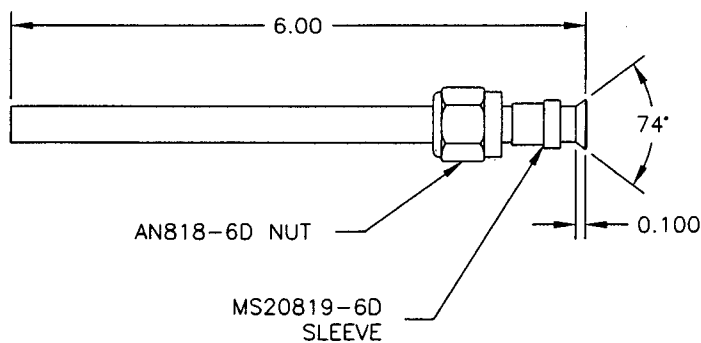


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3298	REV. A SHEET 6 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED
04.07.09



D3298-011



D3298-009

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21974

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 25, 2004
10:58 am

Work Order No : 0021974
Project Name : D3298-009
Project For : WK449
Work Order Type : Main
Main WO Number :
House Part Number : D3298-009
Description : Tube Assembly 6"
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 11-25-04
Est Finish Date : 12-03-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00